



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5476-1

Job Sheet 173029



Part No: D5476-1

Job Qty: 12 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/5/18

Created By: Logan David

Type: Stock

Description:

Note: DWG REV A IPP Rev: A 17.03.27 New Issue DP Verify:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		3/3/18	0.00	0.00	Start Up Waterjet		2-18/03/12
100	Waterjet	12 pcs		3/3/18	0.00	0.87	Waterjet1		2-18/03/12
110	QC	12 pcs		3/3/18	0.00	0.00	QC2 Waterjet-4		2-18/03/12
120	QC	12 pcs		3/3/18	0.00	0.00	QC8-6		38
130	Brake NC	12 pcs		3/5/18	0.17	0.67	Brake NC 1		38
140	QC	12 pcs		3/5/18	0.00	0.00	QC5		38
150	Packaging	12 pcs		3/5/18	0.00	0.00	Packaging3	ST 143.	MAR 2 6 2018
160	QC21-SA	12 Ea		3/5/18	0.00	0.00	QC21		MAR 18/03/26

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	.6360 sf (.053 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S14GA	1	48	0

Part Specifications

Specifications could not be found.

Plex 2/23/18 4:10 PM dart.logan.david

DART
AEROSPACE

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CANADA
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Container No: S050483

Part: D5476-1

Job No: 173029

Serial No/Batch: S050483

Revision:
Inspector:

Date: 03/12/10

2

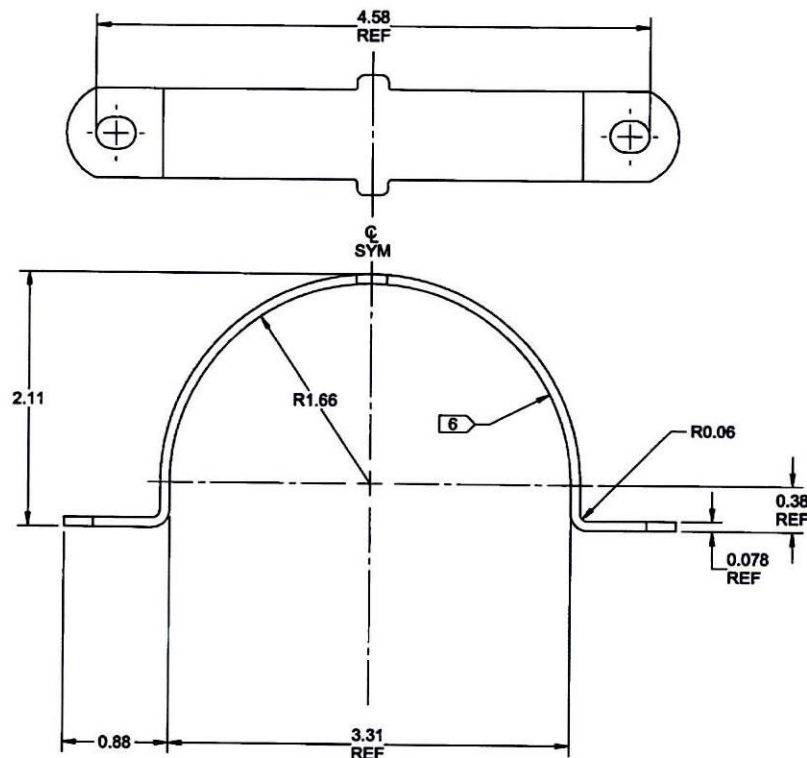
INSPECTION SHEET

[illegible]

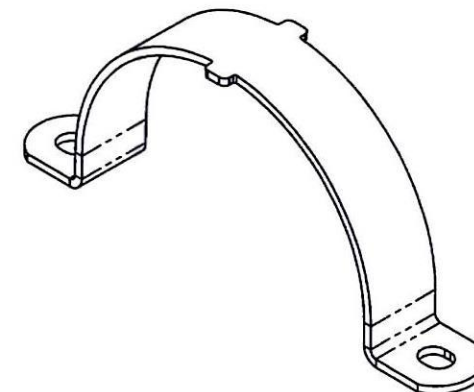
Measured by:	Checked by:	QC Inspector:
Date:	Date:	Date:

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



D5476-1 CLAMP 1



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 173029

20180226

- NOTES:
1) MATERIAL: MAKE FROM D5476-1F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
7) WEIGHT: 0.02 lbs

RELEASED
2017-03-22
ECU17-546

APPROVED

A NEW ISSUE		MB	17.01.10
REV.	DESCRIPTION	BY	DATE
DESIGN	MB		
DRAWN	MB		
CHECKED	ML		
MFG. APPR.	JLM		
APPROVED	HS		
DE APPR.	DS		
DATE	17.01.10		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D5476	REV. A
TITLE CLAMP	SHEET 1 OF 2
	SCALE NTS

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